INTERFACE CONNECTORS

FCN-780 SERIES

■ FEATURES

- The 780 series connectors mate with other ribbon type connectors, and protect against EMI with their metal shells.
- The 780 series connector uses material highly resistant to cleaning solvents, and can be cleaned with solvents such as cholorothene to remove flux after soldering.
- UL-recognized (94V-0) insulating material is used.
- Multiconnection with 1.27 mm pitch flat cable is applicable.
- The 780 series connectors are compatible with other Centronics and SCSI interface connectors.



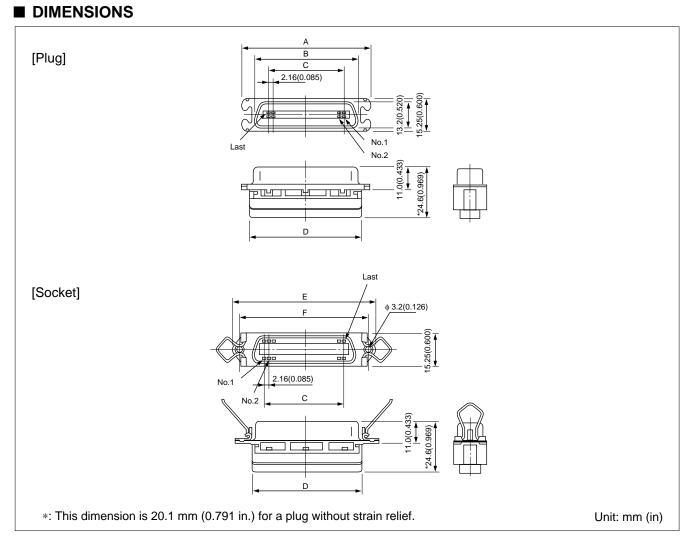
■ SPECIFICATIONS

ltem	Specification
Operating temperature range	–55°C to +105°C
Current rating	DC 3 A (IDC type: 1A)
Voltage rating	AC 250 V
Contact resistance	30 mΩ max. (DC 6 V, 0.3 A)
Insulation resistance	1,000 MΩ min. (DC 500 V)
Dielectric withstanding voltage	500 VAC for 1 minute
Insertion force	13.6 kg max. (for 36 contacts)
Withdrawal force	0.72 kg min. (for 36 contacts)
	1.27 mm pitch, AWG #28 (stranded wire)
Applicable flat cable	AWG #30 (solid wire)

■ MATERIALS

ltem		Material		
Insulator	Solder eyelet type	PPS (UL94V-0)		
Insulator	IDC type	Polyester (UL94V-0)		
Conductor		Copper alloy		
Plating		Gold		
Shell		Steel, nickel plating		
Holder		Zinc, steel, nickel plating		

IDC TYPE



■ PART NUMBERS AND DIMENSIONS

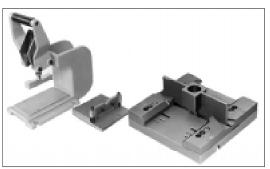
Number of contacts		Part Number		Dimensions: mm (in)					
		With strain relief	Without strain relief	Α	В	С	D	Е	F
14	Plug	FCN-787P014-G/R	FCN-787P014-G/V	37.82 (1.489)	26.84 (1.057) 12.96	22.78			
14	Socket	FCN-787J014-G/Q	FCN-787J014-G/U	— —	(0.510)		(0.897)	43.92 (1.729)	35.98 (1.417)
	Plug	FCN-787P024-G/R	FCN-787P024-G/V	48.62	37.64 (1.482) 23.76 — (0.935)			_	—
24	Socket	FCN-787J024-G/Q	FCN-787J024-G/U	—				54.72 (2.154)	46.78 (1.842)
	Plug	FCN-787P036-G/R	FCN-787P036-G/V	61.58 (2.424)	50.60 (1.992)	36.72	50.72		
36	Socket	FCN-787J036-G/Q	FCN-787J036-G/U	(2.424)	(1.332)			67.68 (2.664)	59.74 (2.351)
	Plug	FCN-787P050-G/R	FCN-787P050-G/V	76.70 (3.020)	65.72 (2.587) 51.84	51.84	68.50) (2.697)		
50	Socket	FCN-787J050-G/Q	FCN-787J050-G/U	(3.020)				82.80 (3.359)	74.86 (2.947)

The spring clip of the socket locks the mate without turning, but by being bent at an angle.

IDC TOOLS

■ FEATURES

- Special IDC tools are used to assemble FCN-780 series connectors and flat cables.
- The mechanisms are simple, so even novices can use them easily.
- Those who already have Fujitsu-manufactured IDC tools for other series connectors need only purchase the locator plate. The hand press and cable cutter are designed to be used in common with all connectors.
- The assembly of cables and connectors with various numbers of contacts can be done by selective setting of the connector guides to the specified positions.



Hand press, cable cutter, and locator plate (Tools for 790 series are shown)

• The cable cutter has an extremely sharp cutting edge.

Notes: • A detailed operation manual and instruction manual for IDC tools are available upon request.

• Should any question arise in using the IDC tools, consult our branch offices or agents in your area.

TYPES OF CONNECTOR-CABLE ASSEMBLY

• Assembling connectors and flat cables There are different ways of assembling the connectors and flat cables. Select a suitable one from the following table and specify it when ordering.

· How to specify the cable length

The cable length is specified as follows in centimeters. The minimum length of cables is 3 cm. Tolerance of the length (L) is ± 10 % for L ≤ 10 cm (the minimum ± 5 mm), ± 1 cm for 100 cm > L > 10cm, $\pm (L/100$ cm + 2 cm) for 100 cm $\leq L \leq 1800$ cm, and ± 20 cm for 1800 cm < L.

Assembly type Connector type	No. 1	No. 2	No. 3	No. 4
780 series plug	Cable No.1	Cable No.1	E Cable No.1	Cable No.1
780 series socket	Cable No.1	Cable No.1	Cable No.1 L cm	Cable No.1

PART NUMBER FOR IDC TOOLS

Tool name	Part Number
Cable cutter (common)	FCN-707T-T001/H
Hand press (common)	FCN-707T-T101/H
Locator plate (for 780 series connectors)	FCN-787T-T028/H

Hand press and cable cutter are common to other series IDC connectors.