

# HF105F-1

# MINIATURE HIGH POWER RELAY



File No.:E134517



File No.:40025518 (DC type)



File No.:CQC09002031229(DC type)



## Features

- 40A switching capability
- 4kV dielectric strength (between coil and contacts)
- Heavy load up to 7,200VA
- PCB coil terminals, ideal for heavy duty load
- Unenclosed, Plastic sealed and dust protected types available
- UL insulation system: Class F available
- Environmental friendly product (RoHS compliant)
- Outline Dimensions: (32.3 x 27.1x 20.0) mm

## CONTACT DATA

Contact arrangement	1A	1B	1C (NO)	1C (NC)
Contact resistance	50mΩ max. (at 1A 24VDC)			
Contact material	AgSnO <sub>2</sub> , AgCdO			
Max. switching capacity	7200VA/560W	3600VA/280W	4800VA/560W	2400VA/280W
Max. switching voltage	277VAC / 28VDC			
Max. switching current	40A	15A	20A	10A
HF105F-1 rating	30A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
HF105F-1L rating	25A 240VAC 20A 28VDC	15A 240VAC 10A 28VDC	20A 240VAC 20A 28VDC	10A 240VAC 10A 28VDC
Mechanical endurance	1 x 10 <sup>7</sup> OPS			
Electrical endurance	1 x 10 <sup>5</sup> OPS <sup>1)</sup> (See approval reports for more details)			

## CHARACTERISTICS

Insulation resistance	1000MΩ (at 500VDC)	
Dielectric strength	Between coil & contacts	2500VAC/4000VAC 1min
	Between open contacts	1500VAC 1min
Operate time (at nomi. volt.)	DC type: 15ms max.	
Release time (at nomi. volt.)	DC type: 10ms max.	
Ambient temperature	DC: -55°C to 85°C AC: -55°C to 60°C	
Shock resistance	Functional	98m/s <sup>2</sup>
	Destructive	980m/s <sup>2</sup>
Vibration resistance	10Hz to 55Hz 1.5mm DA	
Humidity	5% to 85% RH	
Termination	PCB	
Unit weight	Approx.36g	
Construction	Unenclosed (Only for DC coil), Plastic sealed, Dust protected	

- Notes:** 1) For plastic sealed type, the venting-hole should be excised in test. Typical electrical load & endurance: at 30A 240VAC, Resistive, at room temperature, 100,000 OPS, for NO contact.  
2) The data shown above are initial values.  
3) Please find coil temperature curve in the characteristic curves below.  
4) UL insulation system: Class F, Class B.

## COIL

Coil power	DC type: Approx. 900mW; AC type: Approx. 2VA
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## SAFETY APPROVAL RATINGS

UL/ CUL	1 Form A	AgSnO <sub>2</sub>	30A 277VAC 2HP 250VAC 1HP 125VAC
		AgCdO	30A 28VDC 277VAC(FLA=20)(LRA=60)
	1 Form B	AgCdO	15A 277VAC 10A 28VDC 1/2HP 250VAC 1/4HP 125VAC 277VAC(FLA=10)(LRA=33)
		NO	30A 277VAC 2HP 250VAC 1HP 125VAC
	1 Form C	AgCdO	20A 277VAC 20A 28VDC 277VAC(FLA=20)(LRA=60)
		NC	20A 277VAC 1/2HP 250VAC 1/4HP 125VAC
		AgCdO	10A 277VAC 10A 28VDC 277VAC(FLA=10)(LRA=33)

**Notes:** Only some typical ratings are listed above. If more details are required, please contact us.

## COIL DATA

at 23°C

Nominal Voltage VDC	Pick-up Voltage VDC max.	Drop-out Voltage VDC min.	Max. Allowable Voltage VDC	Coil Resistance $\Omega$
5	3.75	0.5	6.5	27 x (1±10%)
6	4.50	0.6	7.8	40 x (1±10%)
9	6.75	0.9	11.7	97 x (1±10%)
12	9.00	1.2	15.6	155 x (1±10%)
15	11.25	1.5	19.5	256 x (1±10%)
18	13.50	1.8	23.4	380 x (1±10%)
24	18.00	2.4	31.2	660 x (1±10%)
48	36.00	4.8	62.4	2560 x (1±10%)
70	52.50	7.0	91	5500 x (1±10%)
110	82.50	11	143	13450 x (1±10%)

Nominal Voltage VAC	Pick-up Voltage VAC max.	Drop-out Voltage VAC min.	Max. Allowable Voltage VDC	Coil Resistance $\Omega$
12	9.6	2.4	15.6	25 x (1±10%)
24	19.2	4.8	31.2	100 x (1±10%)
120	96.0	24.0	156	2500 x (1±10%)
208	166.4	41	270.4	11000 x (1±10%)
220	176	44	286	13490 x (1±10%)
240	192	48	286	13490 x (1±10%)
277	220	54	360.1	15000 x (1±10%)

**Notes:** 1) When requiring pick-up voltage < 80% of nominal voltage, special order allowed.  
2) The data shown above are initial values at 50Hz. When requiring 60Hz, special order allowed.

## ORDERING INFORMATION

<b>HF105F-1 / 018 D T -1H S T F (XXX)</b>	
<b>Type</b>	HF105-1: 30A (Unenclosed, only for DC coil) HF105-1L: 25A (Unenclosed, only for DC coil) HF105F-1: 30A HF105F-1L: 25A
<b>Coil voltage</b>	<b>DC:</b> 5VDC to 110VDC <b>AC:</b> 12VAC to 277VAC
<b>Coil voltage form</b>	<b>D:</b> DC <b>A:</b> AC
<b>Termination</b>	<b>6:</b> With Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC <b>T:</b> Without Pin NO.6, Dielectric Strength Between Coil and Contact: 4000VAC <b>Nil:</b> Without Pin NO.6, Dielectric Strength Between Coil and Contact: 2500VAC
<b>Contact arrangement</b>	<b>1H:</b> 1 Form A <b>1D:</b> 1 Form B <b>1Z:</b> 1 Form C
<b>Construction</b> <sup>1)</sup>	<b>S:</b> Plastic sealed <b>Nil:</b> Dust protected (For HF105F-1, HF105F-1L) Unenclosed (For HF105-1, HF105-1L)
<b>Contact material</b>	<b>T:</b> AgSnO <sub>2</sub> <b>Nil:</b> AgCdO
<b>Insulation standard</b>	<b>F:</b> Class F <b>Nil:</b> Class B
<b>Customer special code</b>	

**Notes:** 1) We recommend dust protected types for a clean environment (free from contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

We suggest to choose plastic sealed types and validate it in real application for an unclean environment (with contaminations like H<sub>2</sub>S, SO<sub>2</sub>, NO<sub>2</sub>, dust, etc.).

If water cleaning is required after the relay is assembled on PCB, please contact us for suggestion about suitable parts.

- To avoid using relays under strong magnetic field which will change the parameters of relays such as pick-up voltage and drop-out voltage.
- Relays may be damaged because of falling or when shocking conditions exceed the requirement.
- Regarding the plastic sealed relay, we should leave it cooling naturally until below 40°C after welding, then clean it and deal with coating, remarkably the temperature of solvents should also be controlled below 40°C. Please avoid cleaning the relay by ultrasonic, avoid using the solvents like gasoline, Freon, and so on, which would affect the configuration of relay or influence the environment.
- About preferable condition of operation, storage and transportation, please refer to "Explanation to terminology and guidelines of relay".
- For unenclosed type, because there is no cover protection, the products may be contaminated by particles during transportation assembly or usage, which may cause relay failure, so the products should be effectively protected at customer side, Hongfa suggest to use plastic sealed type, if no other special requirement.

# OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

HF105F-1

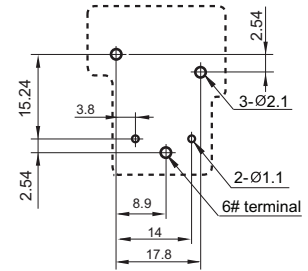
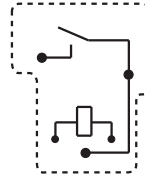
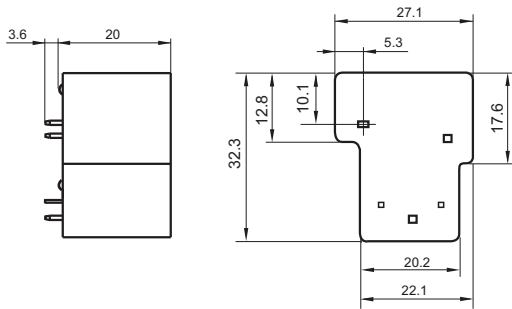
1 Form A

Outline Dimensions

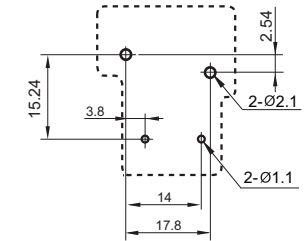
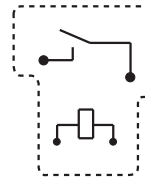
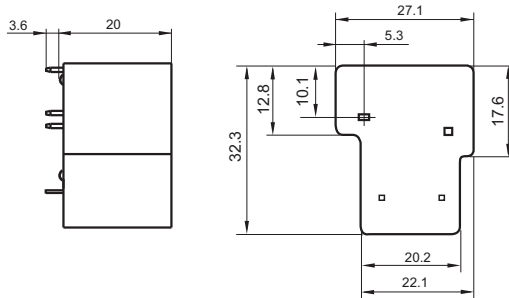
Wiring Diagram  
(Bottom view)

PCB Layout  
(Bottom view)

With 6# terminal

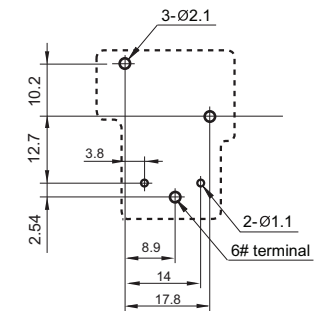
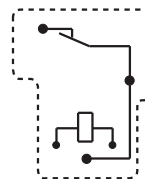
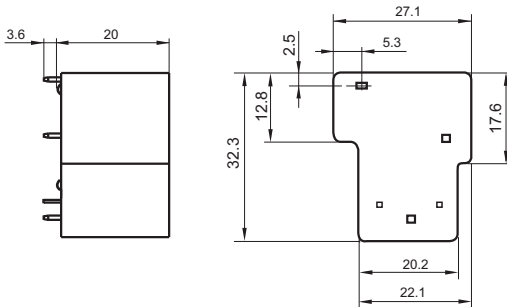


Without 6# terminal

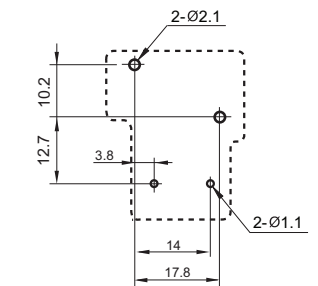
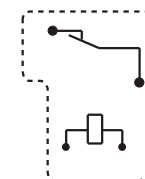
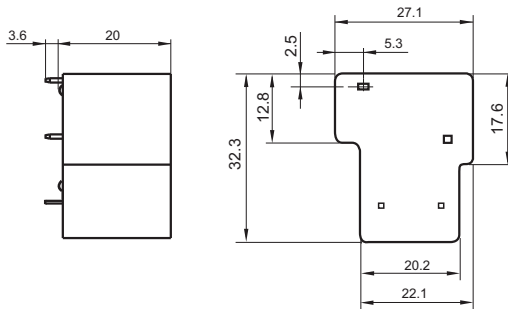


1 Form B

With 6# terminal



Without 6# terminal



# OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

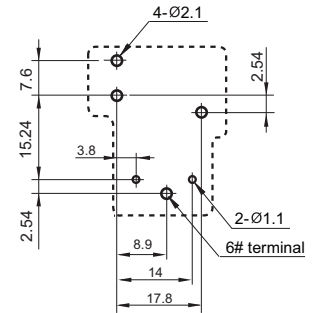
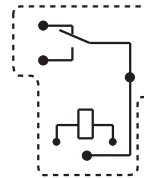
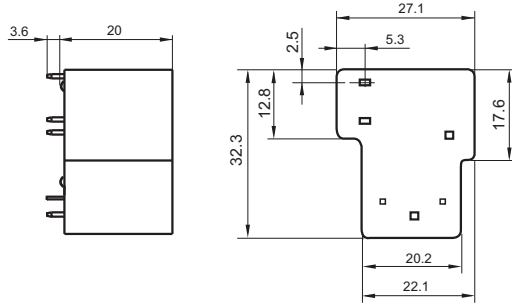
## 1 Form C

### Outline Dimensions

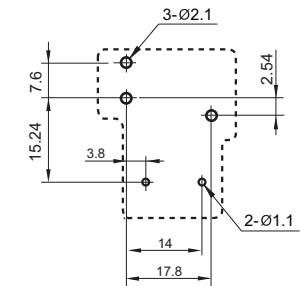
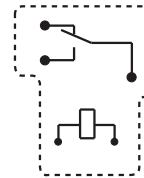
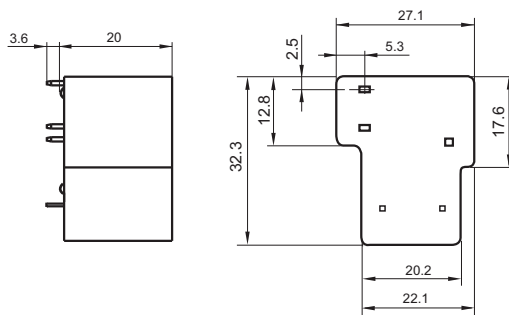
### Wiring Diagram (Bottom view)

### PCB Layout (Bottom view)

With 6# terminal



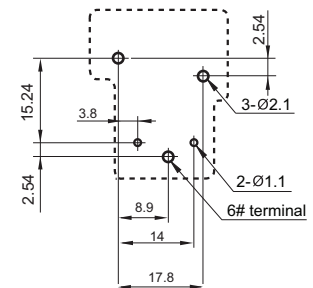
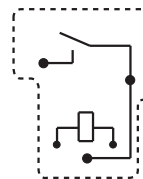
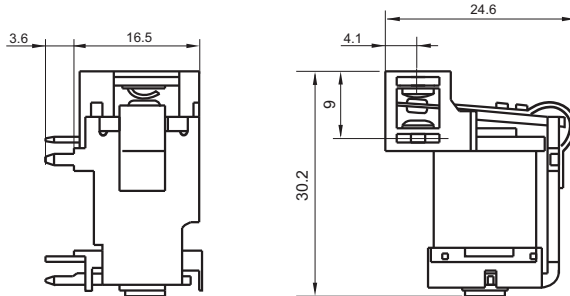
Without 6# terminal



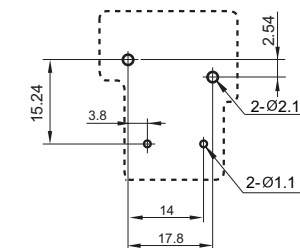
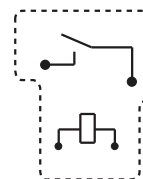
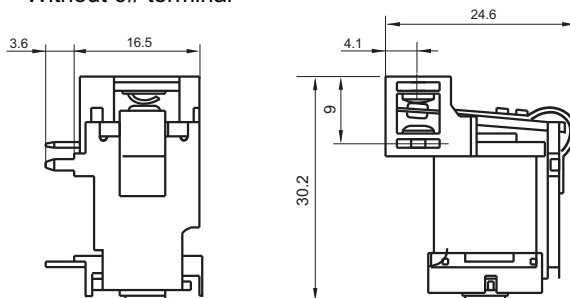
## HF105-1

## 1 Form A

With 6# terminal



Without 6# terminal



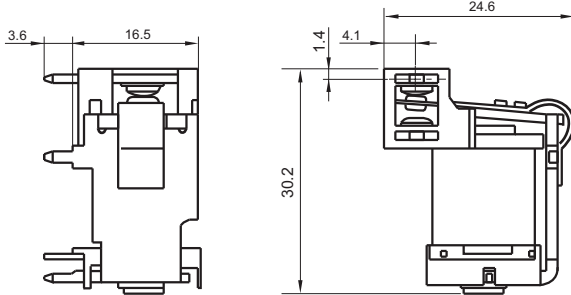
# OUTLINE DIMENSIONS, WIRING DIAGRAM AND PC BOARD LAYOUT

Unit: mm

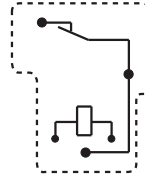
## 1 Form B

### Outline Dimensions

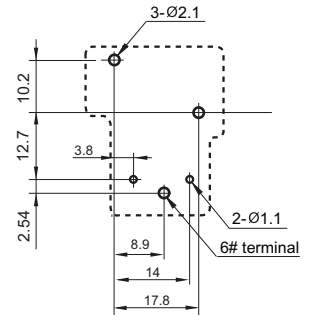
With 6# terminal



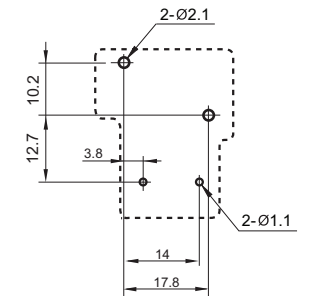
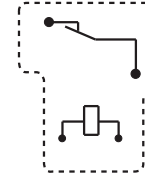
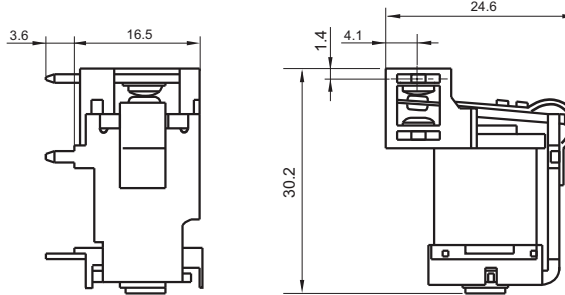
### Wiring Diagram (Bottom view)



### PCB Layout (Bottom view)

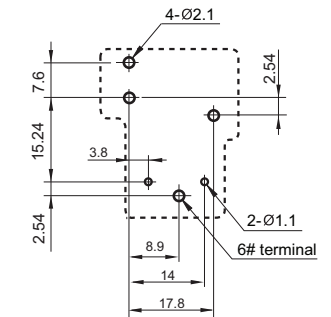
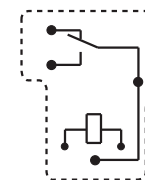
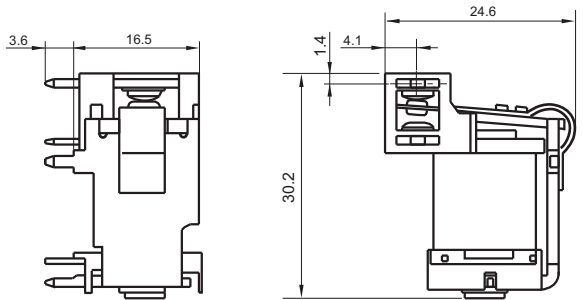


Without 6# terminal

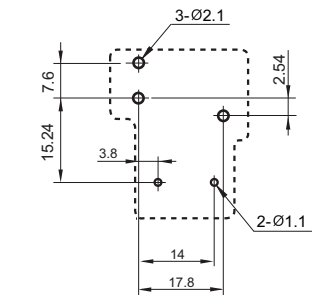
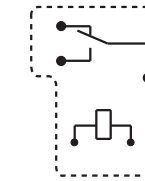
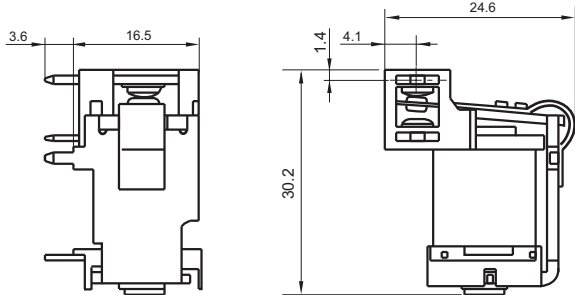


## 1 Form C

With 6# terminal



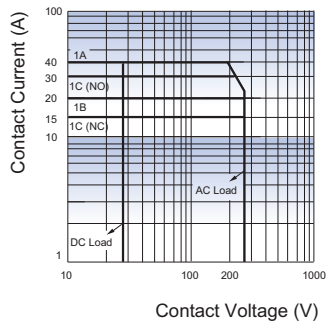
Without 6# terminal



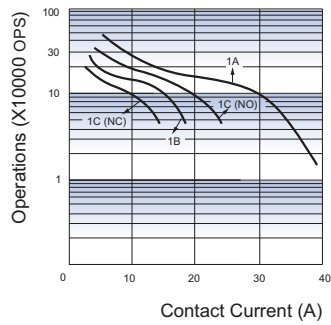
- Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1\text{mm}$ , tolerance should be  $\pm 0.2\text{mm}$ ; outline dimension  $> 1\text{mm}$  and  $\leq 5\text{mm}$ , tolerance should be  $\pm 0.3\text{mm}$ ; outline dimension  $> 5\text{mm}$ , tolerance should be  $\pm 0.4\text{mm}$ .  
 2) The tolerance without indicating for PCB layout is always  $\pm 0.1\text{mm}$ .

## CHARACTERISTIC CURVES

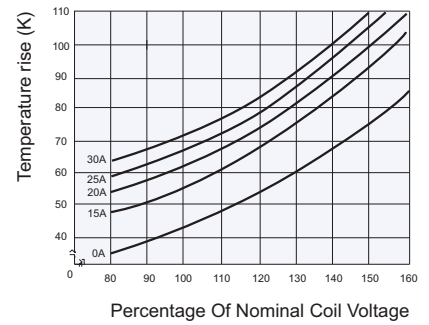
MAXIMUM SWITCHING POWER



ENDURANCE CURVE



COIL TEMPERATURE RISE



### Disclaimer

This datasheet is for the customers' reference. All the specifications are subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.