

A-21-85

## 10mm OPEN CARBON PRESET

### QUICK REFERENCE DATA

Resistance range (E3-series), linear law	47 $\Omega$ – 4,7 M $\Omega$
Maximum dissipation at 40 °C	0,1 W
Climatic category, IEC 68	25/070/21

### APPLICATION

These potentiometers are for preset resistance control with provision for re-adjustment. They are particularly suitable for use in radio and television receivers.

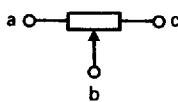
### DESCRIPTION

These potentiometers have a resistance element of a special carbon composition with a low temperature coefficient. The element is riveted to a base plate of resin bonded paper.

The potentiometers are provided with printing-wiring pins; pins a and c (see drawings) are connected to the ends of the carbon track, pin b is connected to the wiper. The wiper, which is provided with a double contact, has a screwdriver slot or a plastic knob for adjustment.

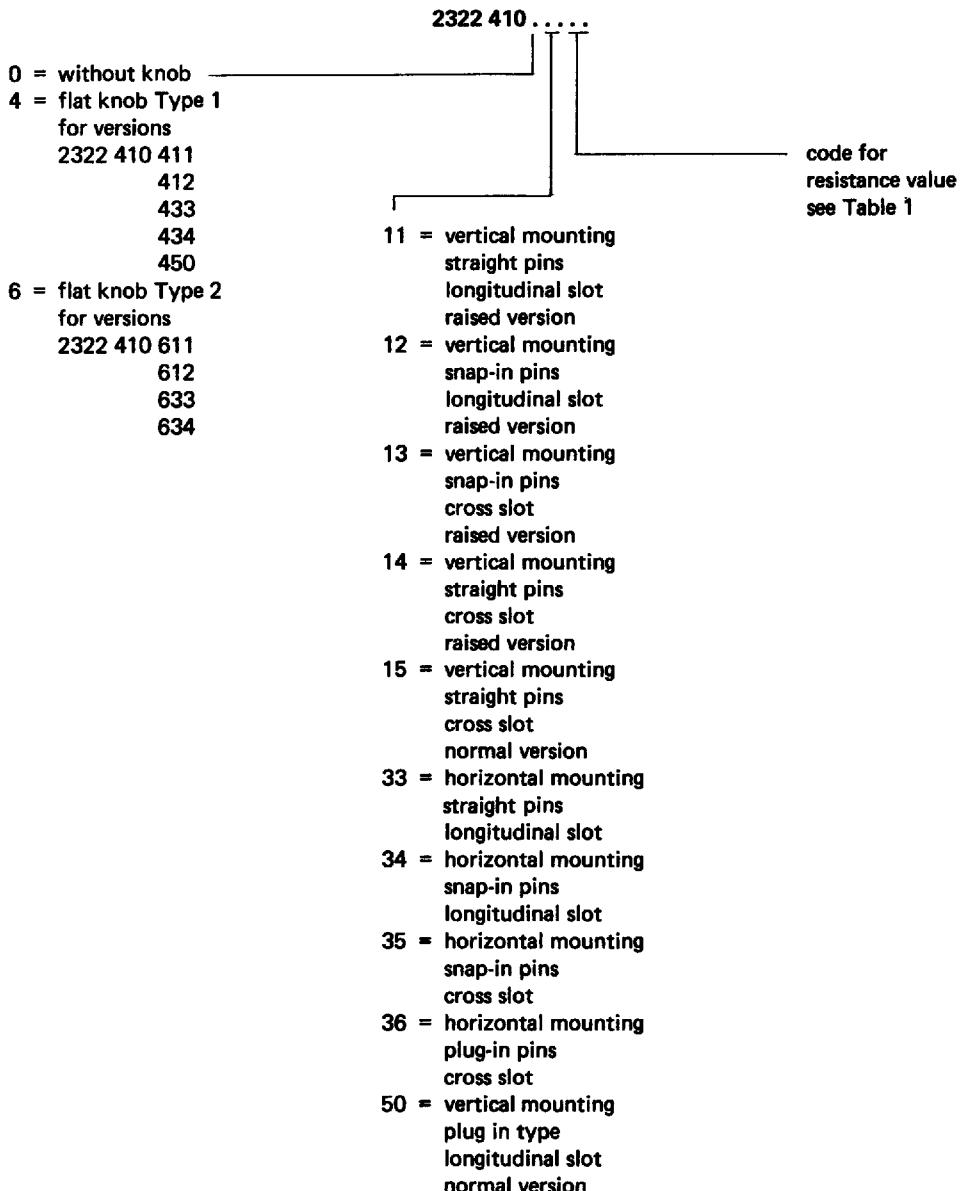
This potentiometer series includes types for vertical and for horizontal mounting on printed-wiring boards. The resistance law is linear and the tolerance on the nominal resistance is  $\pm 20\%$ , however log. versions and 10% tolerance versions are also available.

Note: The potentiometers are supplied with the wiper positioned at 50% of the angle of rotation.



7Z85818

## COMPOSITION OF THE CATALOGUE NUMBER



Note: catalogue number of knob type 1 (Figs 4, 5, 9): 4322 047 00190;  
 catalogue number of knob type 2 (Figs 6, 10): 4322 047 27740.

## MARKING

The potentiometers are marked with the nominal resistance value punched on the wiper.

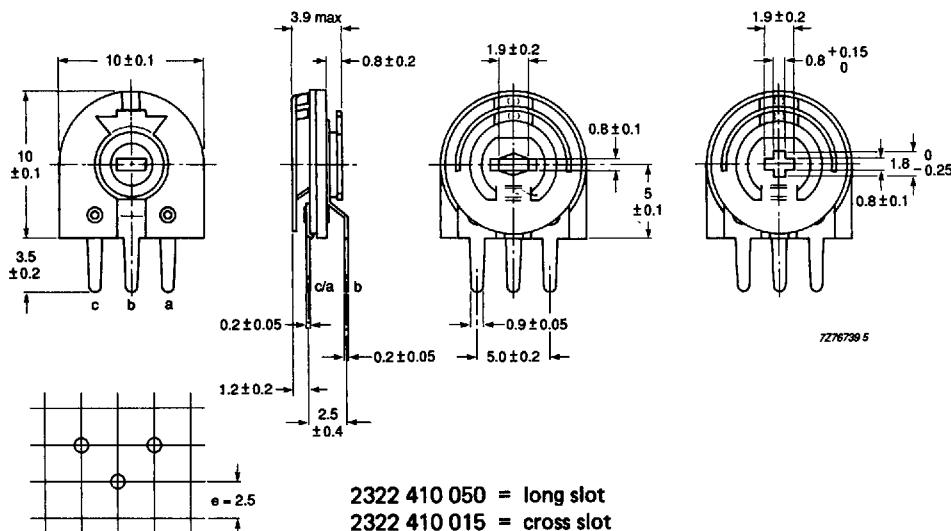
**Outlines**

Fig.1 Potentiometers for vertical mounting; straight pins.

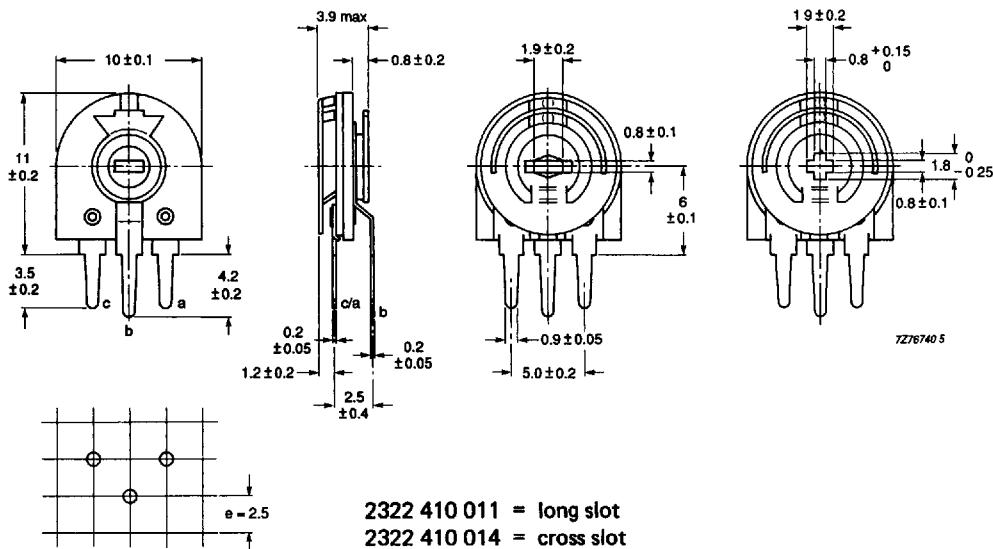
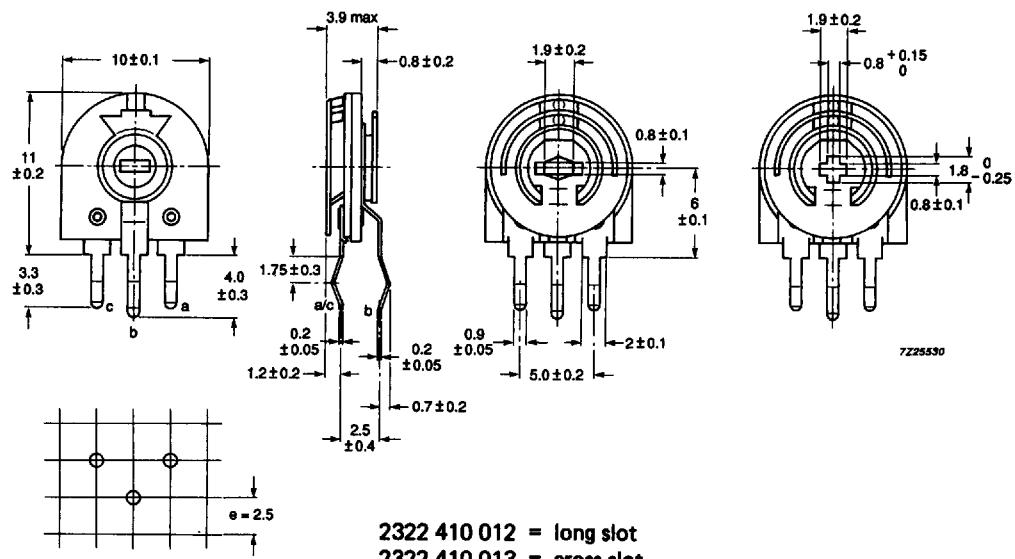
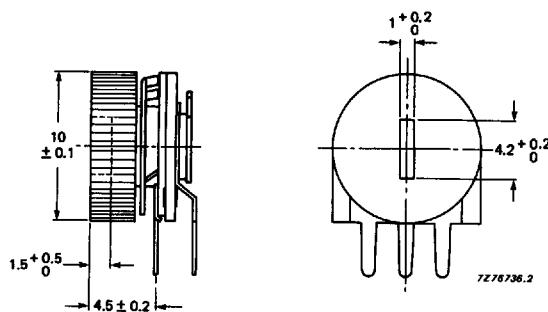


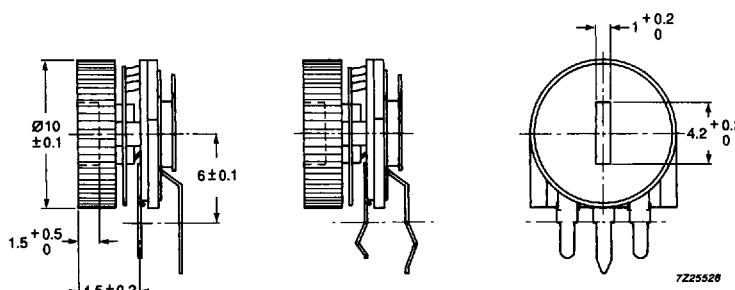
Fig.2 Potentiometers for vertical mounting: straight pins (raised version).



**Fig.3 Potentiometers for vertical mounting: snap-in pins (raised version).**



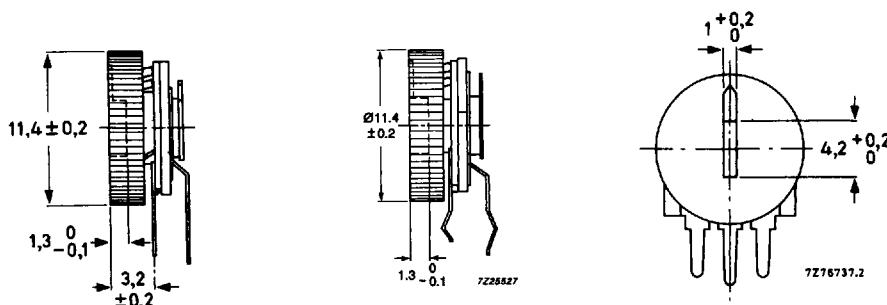
**Fig.4 Potentiometers for vertical mounting, with knob type 1: straight pins, 2322 410 450.**



2322 410 411 = straight pins

2322 410 412 = snap-in pins

Fig.5 Potentiometers for vertical mounting, with knob type 1: (raised version).



2322 410 611 = straight pins

2322 410 612 = snap-in pins

Fig.6 Potentiometers for vertical mounting, with knob type 2: (raised version).

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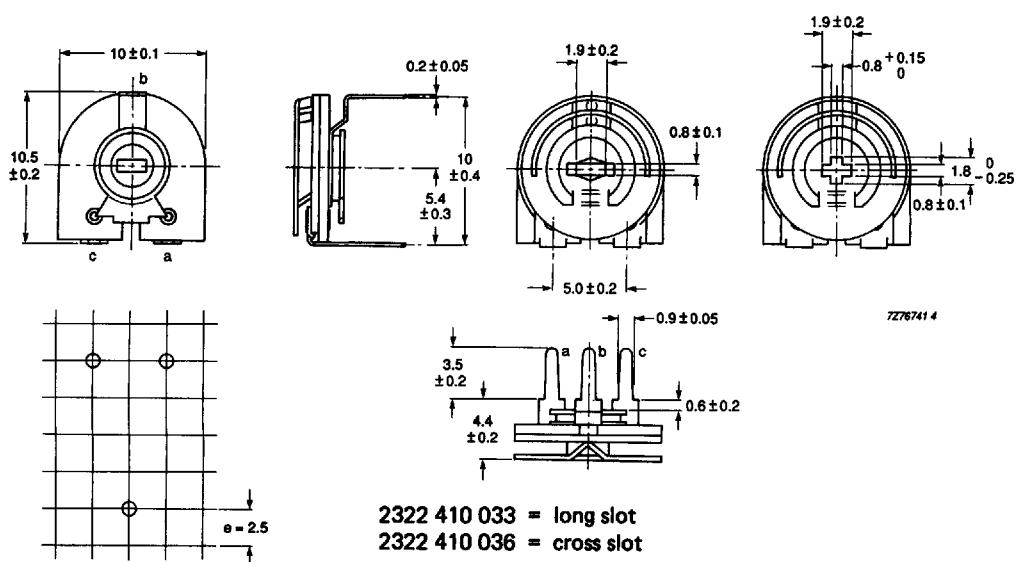


Fig.7 Potentiometers for horizontal mounting: straight pins.

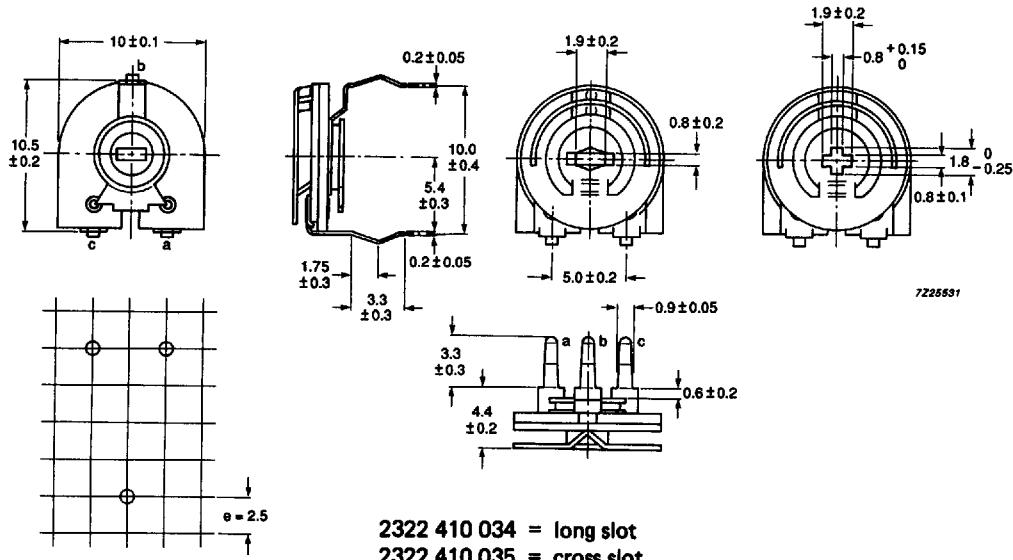
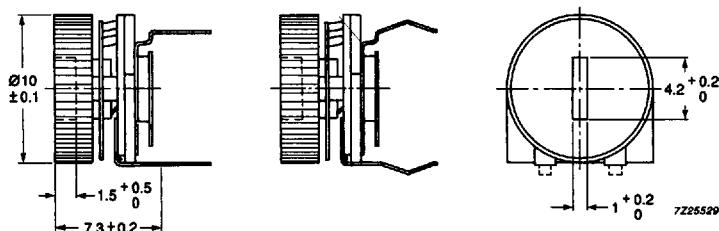


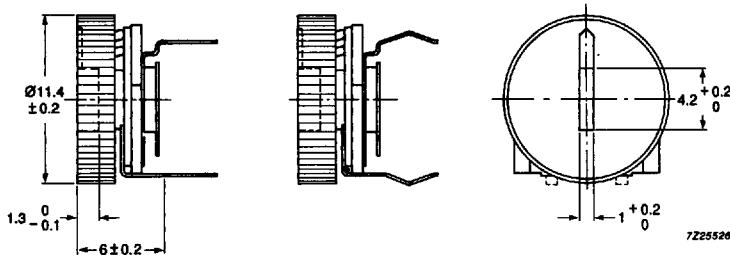
Fig.8 Potentiometers for horizontal mounting: snap-in pins.



2322 410 433 = straight pins

2322 410 434 = snap-in pins

Fig.9 Potentiometers for horizontal mounting, with knob type 1.



2322 410 633 = straight pins

2322 410 634 = snap-in pins

Fig.10 Potentiometers for horizontal mounting, with knob type 2.

**TECHNICAL DATA**

Unless otherwise specified all electrical values apply at an ambient temperature of 15 to 35 °C, an atmospheric pressure of 86 to 106 kPa and a relative humidity of 45 to 75%.

**Table 1**

nom. resistance $R_{\text{nom}}$	max. voltage (V) at 40 °C	max. terminal resistance $\Omega$	limiting wiper current (mA) at 40 °C	code in catalogue number
47 Ω	2,2	10	46	91
100 Ω	3,2	10	32	51
220 Ω	4,7	10	21	52
330 Ω	5,7	10	17	69
470 Ω	6,9	10	15	53
1 kΩ	10	20	10	54
2,2 kΩ	14,8	40	6,7	55
4,7 kΩ	21,7	100	4,6	56
10 kΩ	32	200	3,2	57
22 kΩ	47	400	2,1	58
47 kΩ	69	1 000	1,5	59
100 kΩ	100	2 000	1,0	61
220 kΩ	148	4 000	0,7	62
470 kΩ	150	10 000	0,32	63
1 MΩ	150	20 000	0,15	64
2,2 MΩ	150	40 000	0,068	65
4,7 MΩ	150	100 000	0,032	66

Tolerance on the nominal resistance	± 20%
Resistance law	linear
Maximum dissipation ( $P_{\text{max}}$ ), at 40 °C	0,1 W
at 70 °C	0,05 W
Maximum voltage	$\sqrt{P_{\text{max}} R_{\text{nom}}}$ ; maximum 200 V (DC or AC) (see table above)
Ambient temperature range	-25 to + 70 °C
Climatic category, IEC 68	25/070/21
Temperature coefficient	-500 to + 300 . 10 <sup>-6</sup> /K
Operating torque	3,5 to 25 mNm
Maximum end stop torque	50 mNm
Effective angle of rotation	200 ± 10°
Mechanical angle of rotation	260 ± 5°
Mechanical endurance (200 cycles)	$\frac{\Delta R_{\text{ac}}}{R_{\text{ac}}} < 5\%$
Mass	
potentiometer without knob	0,40 g
potentiometer with knob	0,60 g

## TESTS AND REQUIREMENTS

Clause numbers of tests and conditions of test refer to IEC 393-1 (potentiometers; part 1: terms and methods of test).

The potentiometers have been tested whilst mounted by their terminations on a printed wiring board. When drying is called for, procedure 1 of IEC 393-1, sub. 5.2 is used ( $24 \pm 4$  h, sub.  $55 \pm 2$  °C, R.H.  $\leq 20\%$ ). When the contact resistance variation (CRV) is measured, the wiper is rotated in both directions over 90% of the effective resistance.

IEC 393-1 clause	IEC 68-2 test method	test	procedure	typical result
6.22.3	Ta	Solderability	solder bath: $235^{\circ} \pm 5$ °C, $2 \pm 0,5$ s	good tinning
6.22.4	Tb	Resistance to heat	solder bath: $260 \pm 5$ °C $5 \pm 1$ s	$\frac{\Delta R_{ac}}{R_{ac}} \leq 0,5\%$
6.25	Eb	Bump	acceleration 40g number of bumps: 4000	$\frac{\Delta R_{ac}}{R_{ac}} \leq 2\%$
6.24	F	Vibration	frequency: 10 to 500 Hz amplitude: 0,75 mm or 10g, 3 directions, 2 h per direction	$\frac{\Delta R_{ac}}{R_{ac}} \leq 2\%$ $\frac{\Delta V_{ab}}{V_{ab}} \leq 0,3\%$
6.13	—	Temperature characteristics of resistance	temp. cycle: $+20$ °C; $-25$ °C; $+20$ °C; $+70$ °C; $+20$ °C	$-500 < TC < +300 \cdot 10^{-6}$ /K
6.26 6.26.2 6.26.3	— Ba Db	Climatic sequence Dry heat Damp heat acc. 1st cycle	$16$ h at $70 \pm 2$ °C $24$ h at $55 \pm 2$ °C $95 - 100\%$ R.H.	$\frac{\Delta R_{ac}}{R_{ac}} \leq 5\%$
6.26.4 6.26.6	Aa Db	Cold Damp heat, remaining cycle	$2$ h at $-55 \pm 3$ °C $24$ h at $55 \pm 2$ °C $95 - 100\%$ R.H.	operating torque $\leq 25$ mNm
6.30	—	Electrical endurance	$T_{amb}: 70$ °C, $1000$ h, cycle ( $1,5$ h on and $0,5$ h off, b at $0,67$ a – c) Load: $0,05$ W between a and c  Load: $0,033$ W between a and b	CRV $< 1\%$ of $R_{ac}$ $\frac{\Delta R_{ac}}{R_{ac}} \leq 10\%$ $\frac{\Delta V_{ab}}{V_{ac}} \leq 0,5\%$ $\frac{\Delta R_{ab}}{R_{ab}} \leq 10\%$

IEC 393-1 clause	IEC 68-2 test method	test	procedure	typical result
6.29	—	Mechanical endurance	200 cycles, 4 cycles/min, no load	$\frac{\Delta R_{ac}}{R_{ac}} \leq 3\%$ $CRV < 0,5\% \text{ of } R_{ac}$
6.27	Ca	Damp heat steady state	slider at 0,67 a - c load via a - c recovery 24 h $22 \pm 1^\circ\text{C}$ , 50% R.H. $\pm 5\%$	$CRV < 0,5\% \text{ of } R_{ac}$ $\frac{\Delta R_{ac}}{R_{ac}} \leq 5\%$ $\frac{\Delta R_{ab}}{R_{ab}} \leq 5\%$ $\frac{\Delta V_{ab}}{V_{ac}} \leq 0,5\%$